

WELDING INSTRUCTIONS CORNER CASTINGS

SHIELD GAS	WELDING CURRENT A	WELDING VOLTAGE V	GAS FLOW L/min	ELECTRODE FEED RATE M/min
CO2	227	24.8	18	5.94
80%Ar + 20%CO2	246	23.4	18	6.42

WELDING ELECTRODE: ER50-6 Ø1.2mm

